

Monobloc divider valves MDV-M and MDV-L are full made of iridescent white zinc steel: lapped holes and pistons are hardened and ground steel to guarantee a seals-less working.

Actuated pump pistons dispense a set lubricant quantity each working cycle. Due to piston's action lubricant flows to a delivering step to the next one, so the lubrication action goes on. Each divider valve is placed in series with the others, therefore malfunctioning of just one causes blocking of all the others. Dispensed lubricant quantity is set by the adjusting screws of each piston. Lubricant oils with up to 40cSt viscosity and greases with up to NLGI 2 viscosity may be used.

## MDV-M MDV-L MONOBLOC DIVIDER VALVES

MDV-M MDV-L



# Min.pressure 20 bar oil - 20 bar grease Max. pressure 150 bar oil - 250 bar grease Delivery MDV-M 0,025 - 0,050 - 0,075 cm³/cycle Delivery MDV-L 0,1 - 0,2 - 0,4 cm³/cycle Material Galvanized steel Working temperature - 25 °C / + 60 °C

Divider valves	Divider va	alves with cycle	indicator	Abbr.	Dolivon	Inlet	Outlet
only	visual	micro	proximity	ADDI.	Delivery	iniet	Outlet
3141420	31414201	31414202	31414203	MDV-M6	6	1/8" G	5/16" UNF
3141500	31415001	31415002	31415003	MDV-M8	8	1/8" G	5/16" UNF
3141580	31415801	31415802	31415803	MDV-M10	10	1/8" G	5/16" UNF
3141660	31416601	31416602	31416603	MDV-M12	12	1/8" G	5/16" UNF
3141740	31417401	31417402	31417403	MDV-M14	14	1/8" G	5/16" UNF

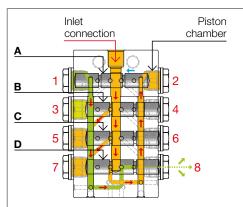
Standard dispensing plugs MDV-M 0,050 cm³/min.

Divider valves	Divider va	alves with cycle	indicator	Abbr.	Delivery	Inlet	Outlet
only	visual	micro	proximity	ADDI.	Delivery	iiilet	Outlet
3150380	31503801	31503802	31503803	MDV-L6	6	1/4" G	1/8" G
3150460	31504601	31504602	31504603	MDV-L8	8	1/4" G	1/8" G
3150540	31505401	31505402	31505403	MDV-L10	10	1/4" G	1/8" G
3150620	31506201	31506202	31506203	MDV-L12	12	1/4" G	1/8" G
3150700	31507001	31507002	31507003	MDV-L14	14	1/4" G	1/8" G

Standard dispensing plugs MDV-L 0,20 cm³/min.

### **HOW IT WORKS**

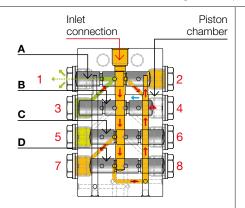
The following scheme shows how the monobloc divider valve works. In this example lubricant flows from outlets following the sequence 8 - 1 - 3 - 5 - 7.



#### PHASE 1

Lubricant flows from the inlet connection and fills the A piston chamber. The pressurized lubricant pushes A piston left-side. The piston pushes to outlet 8 the lubricant

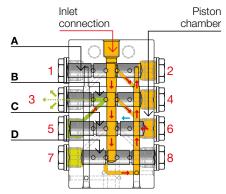
which was already in the chamber.



#### PHASE 2

Moving left-side piston A opens chamber B to lubricant flowing.

The pressurized lubricant pushes **B** piston leftside. The piston pushes to outlet 1 the lubricant which was already in the **B** chamber.

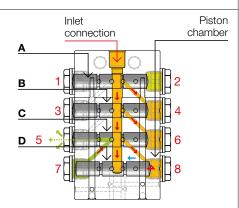


#### PHASE 3

Moving left-side piston **B** opens chamber **C** to lubricant flowing.

The pressurized lubricant pushes **C** piston left-side.

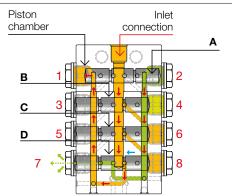
The piston pushes to outlet 3 the lubricant which was already in the C chamber.



#### PHASE 4

Moving left-side piston C opens chamber D to lubricant flowing. The pressurized lubricant pushes **D** piston left-side.

The piston pushes to outlet 5 the lubricant which was already in the **D** chamber.



#### PHASE 5

Moving left-side piston **D** opens chamber **A** to lubricant flowing.

The pressurized lubricant pushes A piston left-side. The piston pushes to outlet 7 the lubricant which was already in the A chamber.

Note: at the end of phase 5 cycle goes on to outlets 2 - 4 - 6 in the same working way. The complete cycle sequence is 8 - 1 - 3 - 5 - 7 - 2

#### Legend:

- Pressurized Lubricant
- In delivery lubricant
- Not under pressure lubricant



A-B-C-D Piston

1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 Outlets

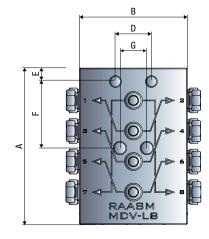
#### Attention:

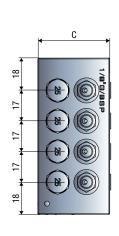
When lubricant feeding is stopped:

pistons stops
lubricant is not dispensed anymore

When lubricant feeding starts again:
- delivering cycle starts again from last interrupted

#### **OVERALL DIMENSIONS (mm)**





Abbr.	Α	В	С	D	E	F	G
MDV-M6	70	40	30	20	5,5	38	12
MDV-M8	88	40	30	20	5,5	38	12
MDV-M10	104	40	30	20	5,5	38	12
MDV-M12	122	40	30	20	5,5	38	12
MDV-M14	138	40	30	20	5,5	38	12
Abbr	Λ	R	_	D	E	E	G
Abbr.	Α	В	С	D	E	F	G
Abbr. MDV-L6	<b>A</b> 70	<b>B</b> 60	<b>C</b> 40	<b>D</b> 20	<b>E</b> 7,5	<b>F</b> 37	<b>G</b> 15
			_			-	
MDV-L6	70	60	40	20	7,5	37	15
MDV-L6	70 88	60 60	40 40	20	7,5 7,5	37 37	15 15

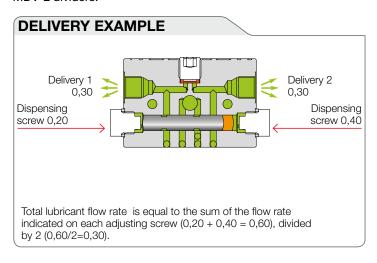


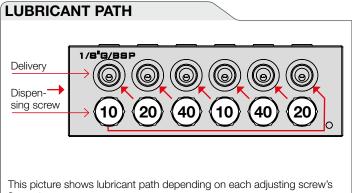
## TECHNICAL CHARACTERISTICS MDV-M and MDV-L

#### **OUTLETS AND FLOW RATES**

Lubricant outlets are side placed and can work independently or bined.

Flow rate may be set by adjusting screws from 0,025 - 0,050 - 0,075 cm<sup>3</sup>/cycle for MDV-M dividers to 0,1 - 0,2 - 0,4 cm<sup>3</sup>/cycle for MDV-L dividers.





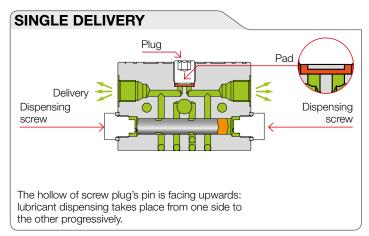
flow rate.

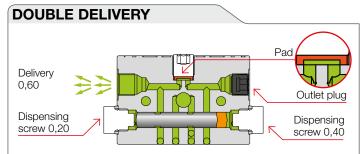
Dispensing sequence is represented on top side of the divider (see example in BYPASS ELEMENTS section).

#### SINGLE OR DOUBLE DELIVERY

Each section of the device can dispense lubricant through a single or double delivery.

This is possible thanks to the screw plug's pin orientation, which is placed onto the frontal side of the divider.





The hollow of screw plug's pin is facing downwards: lubricant dispensing takes place both sides at the same time.

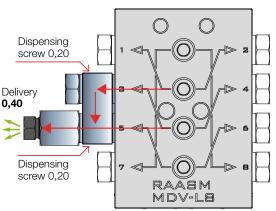
Placing the screw plug to an opposite outlet the lubricant flow rate will be the sum of each inlet quantity (0,20 + 0,40 = 0,60).

#### **BYPASS ELEMENTS**

Using a hollow screws bypass element, different flow rates may be available for each outlet (single, double, triple ecc.)

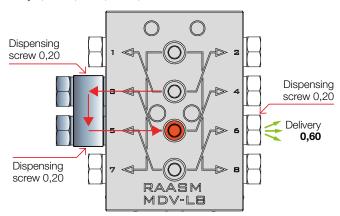
#### **Double delivery**

Delivery 0.20 + 0.20 = 0.40

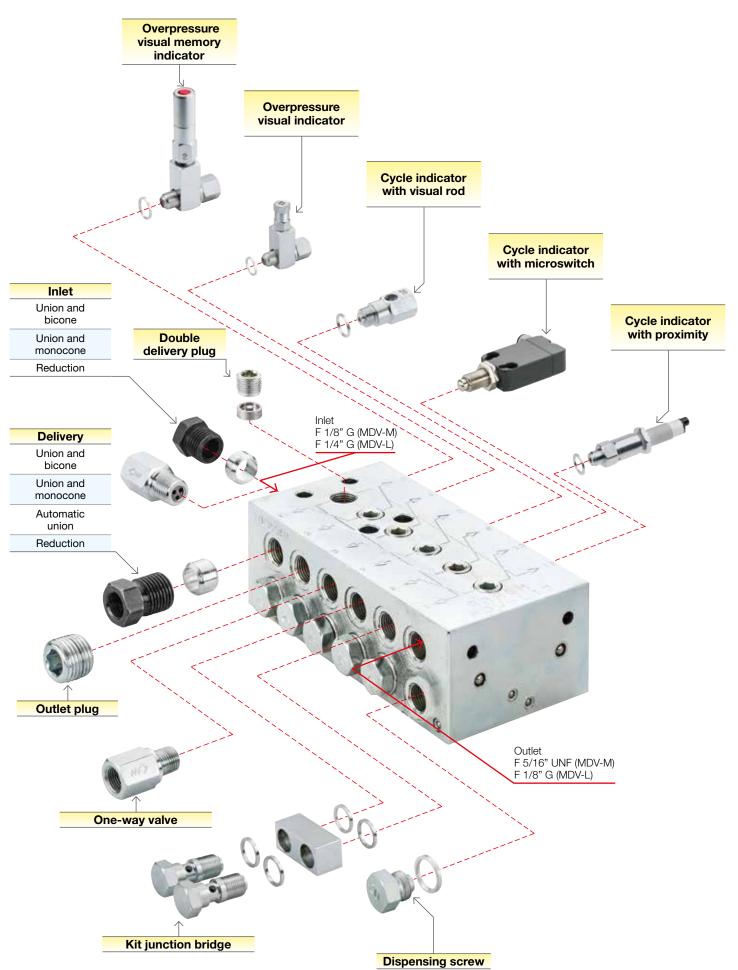


#### **Triple delivery**

Delivery 0.20 + 0.20 + 0.20 = 0.60



## ACCESSORIES MDV-M and MDV-L



#### **OVERPRESSURE VISUAL MEMORY INDICATOR**

This indicator has a colored rod that raises and remains in position when there is an abnormal pressure rise in the system. This allows\* to locate the discharge involved.

<b>©</b>	<b>M 5/16</b> outlet F 5		<b>M 5/16"UNF</b> outlet F 1/8" G		M 1/8"G outlet F 1/8" G		M 1/8"G outlet F 1/4" G		Pressure
	Divider valves	P/N	Divider valves	P/N	Divider valves	P/N	Divider valves	P/N	
1		3081539		3081549		3081559		3081569	20 bar
		3081540	] [	3081550	MDV-L	3081560	MDV-L	3081570	30 bar
		3081541		3081551		3081561		3081571	50 bar
0 6	MDV-M	3081542	MDV-M	3081552		3081562		3081572	100 bar
		3081543		3081553		3081563		3081573	150 bar
		3081544	] [	3081554		3081564		3081574	200 bar
		3081545		3081555		3081565		3081575	250 bar

#### OVERPRESSURE VISUAL INDICATOR

This indicator has a rod that is raised when it reaches the set pressure and falls when the pressure falls below this value.

	M 5/16" UNF outlet F 5/16" UNF		M 5/16 outlet F		M 1/ outlet F	<b>'8"G</b> - 1/8" G	M 1/ outlet F		Pressure
0	Divider valves	P/N	Divider valves	P/N	Divider valves	P/N	Divider valves	P/N	
III.		3081579		3081586		3081593		3081532	20 bar
4		3081580		3081587		3081594		3081533	30 bar
- 1		3081581	1	3081588		3081595		3081534	50 bar
0	MDV-M	3081582	MDV-M	3081589	MDV-L	3081596	MDV-L	3081535	100 bar
		3081583		3081590		3081597		3081536	150 bar
		3081584		3081591		3081598		3081537	200 bar
		3081585		3081592		3081599		3081538	250 bar

Attention: overpressure indicators have to be installed on lubricant outlets which need to be checked.

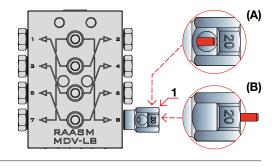
#### CYCLE INDICATOR

Three different cycle indicator may be installed on the "Master" divider to check system status:

#### Visual rod indicator

A rod is directly connected to divider's piston. The 1 rod comes out when the piston is working.

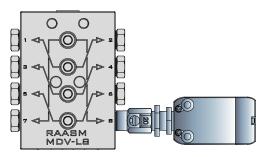
	Divider		Dispensing	screw
-70	valves	P/N (A) *	P/N (B)	Delivery (cm³/cycle)
	MDV-M	3081401	3081404	0,025
(A)	MDV-M	3081402	3081405	0,050
	MDV-M	3081403	3081406	0,075
6	MDV-L	3081421	3081424	0,100
(B)	MDV-L	3081422	3081425	0,200
	MDV-L	3081423	3081426	0,400



#### Microswitch indicator

A rod is directly connected to the piston and activates a microswitch which produces an electrical signal when piston is working.

	Divider	Dispensing screw		
	valves	P/N *	Delivery (cm³/cycle)	
	MDV-M	3081451	0,025	
	MDV-M	3081452	0,050	
	MDV-M	3081453	0,075	
0)	MDV-L	3081471	0,100	
	MDV-L	3081472	0,200	
	MDV-L	3081473	0,400	

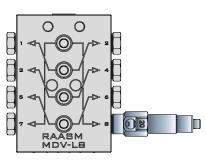


#### "Proximity" sensor indicator

A "proximity" capacity sensor detects if piston if working and produces an electrical signal each working cycle.

	Divider	Dispensir	ng screw
	valves	P/N *	Delivery (cm³/cycle)
	MDV-M	3081501	0,025
4-007	MDV-M	3081502	0,050
0	MDV-M	3081503	0,075
	MDV-L	3081521	0,100
	MDV-L	3081522	0,200
	MDV-L	3081523	0,400

Cable for microswitch and "poximity" non included (sold separately)



#### Attention:

The cycle indicators are installed in the standard version in correspondence of the pumping piston placed near the largest delivery of the distributor (bottom right). For non-standard installation please call the technical department.

<sup>\*</sup> Items to be used only for configuring the distributor before ordering

#### MICROSWITCH CABLE

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16	- PL		

Divider valves P/N		Description
MDV-M	3081524	With connector cable M12 - 5 poles - 5 m
MDV-L	3081525	With connector cable M12 - 5 poles - 10 m

#### DISPENSING SCREW



Divider valves	P/N	Delivery (cm³/cycle)	Union	Dispensing screw Abbr.
	3081650	0,025	M7 x 1	25
MDV-M	3081651	0,050	M7 x 1	50
	3081652	0,075	M7 x 1	75
	3081600	0,100	M10 x 1	10
MDV-L	3081601	0,200	M10 x 1	20
	3081602	0,400	M10 x 1	40

#### ONE-WAY VALVE



	Divider valves	er valves P/N For delivery		For inlet
	Divider valves	F/N	Union	Union
ĺ		3200081	M 5/16" UNF - outlet F 5/16" UNF	-
	MDV-M	3200082	M 5/16" UNF - outlet F 1/8" G	-
	IVIDV-IVI	3200085	-	M 1/8" G - inlet F 1/8" G
		3200087	-	M 1/8" G - inlet F 1/4" G
-		3200083	M 1/8" G - outlet F 1/8" G	-
	MDV-L	3200084	M 1/8" G - outlet F 1/4" G	-
		3200086	<del>-</del>	M 1/4" G - inlet F 1/4" G

#### BYPASS ELEMENT KIT (without outlet)



	Divider valves	P/N	Union	
_	MDV-M	3080050	M 5/16" UNF	
	MDV-L	3080070	M 1/8" G	

#### BYPASS ELEMENT KIT (with outlet)



Divider valves	Ives P/N Union	
MDV-M	3080051	M 5/16" UNF - outlet F 5/16" UNF
INIDA-INI	3080052	M 5/16" UNF - outlet F 1/8" G
MDV	3080071	M 1/8" G - outlet F 1/8" G
MDV-L	3080072	M 1/8" G - outlet F 1/4" G

#### **OUTLET PLUG**

Divider valves	P/N	Union
MDV-M	3200091	M 5/16" UNF
MDV-L	3200095	M 1/8" G

#### **CLOSED HOLLOW SCREW**

AD-ATTE	Divider valves	P/N (without one-way valve)	P/N (with one-way valve)	Union
	MDV-M	3080055	3080054	M 5/16" UNF
	MDV-L	3080075	3080074	M 1/8" G

#### **OPEN HOLLOW SCREW**

	Divider valves	P/N (without one-way valve)	P/N (with one-way valve)	Union
	MDV-M	3080058	3080056	M 5/16" UNF - outlet F 5/16" UNF
0 0	MDV-M	3080059	3080057	M 5/16" UNF - outlet F 1/8" G
	MDV-L	3080078	3080076	M 1/8" G - outlet F 1/8" G
	MDV-L	3080079	3080077	M 1/8" G - outlet F 1/4" G